

Stamping Machine Park

- 11 stamping presses
- 1 optical measuring device
- tool workshop
- 2 machines for 3D measuring
- 2 washing machines

Press manufacturer	Press force (kN)	Bolster Area (mm)	Ram Area (mm)	Speed (spm)	Stroke (mm)
Invernizzi	1600	1600 x 700	1700 x 700	70 - 100	20 - 150
Sangiacomo	1000	1100 x 650	680 x 500	60	18 - 180
Ross	800	350 x 220	110 x 80	60 and 95	10 30 60 90 120
Mios	750	560 x 900	350 x 545	40 - 110	10 - 125
Bühler I	700	650 x 450	650 x 450	30 - 100	60
Bühler II	700	650 x 450	650 x 450	30 - 150	60
Colombo	400	600 x 450	300 x 330	30 - 150	11 - 110
Sangiacomo	400	650 x 380	350 x 250	40 - 170	8 24 39 52 63 71 76 78
Hudson	350	700 x 400	300 x 180	30 - 300	12 - 25
Sangiacomo	150	400 x 300	230 x 104	50 - 250	7 15 22 30 36 42 47 51 55 57 59 60
Iskra	50	350 x 220	110 x 80	80	8 - 28