

# Stamping Machine Park

- 15 stamping presses
- 1 optical measuring device
- tool workshop

- 2 machines for 3D measuring
- 2 washing machines

Press manufacturer	Press force (kN)	Bolster Area (mm)	Speed (spm)
SanGiacomo – 2X	2000	2000 x 1000	20 - 90
Invernizzi	1600	1600 x 700	70 - 100
SanGiacomo	1000	1100 x 650	60
Ross	800	350 x 220	95
Mios	750	560 x 900	40 - 110
SanGiacomo	750	900 x 650	50 - 160
Bühler I	700	650 x 450	30 - 100
SanGiacomo	500	800 x 600	40 - 200
Colombo	400	600 x 450	30 - 150
SanGiacomo	400	650 x 380	40 - 170
Hudson	350	700 x 400	30 - 300
SanGiacomo	150	400 x 300	50 - 250
Kaiser	1250	1100 x 900	50 - 350
Hylatechnik-transfer press	8 x 400	8X [400 x 500]	35 mm/s