

# Injection Moulding Machine Park

	Machine	Type	Clamp force (t)	Injection screw diameter (mm)
- 23 moulding machines →	ARB 12	270 C 300-1000	27	25
- 5 six-axis robot cells	EN 01	Engel E-VC 50/50	50	18
	EN 02	Engel E-VC 50/50	50	18
- 13 five-axis robot cells	KM 08	KM 50-160 C2	50	25
	KM 20	KM 51/100PX	50	22
- Laser, Hot-Foil and Tampo-printing	EN 05	Engel VC 80/60 Tech	60	18
	KM 13	KM 65 -160 C2	65	18
	EN 03	Engel E-VC 200/80	80	25
- Measuring lab with 3D measuring machine	EN 04	Engel E-VC 200/80	80	25
	EN 07	Engel E-VC 50/80	80	15
	KM 14	KM 100-380 AX	100	40
- Vacuum system for material transport	KM 06/2	KM CXZ 110-180-55 2K	110	18/18
	KM 06/3	KM 110-160-160 CZ - 2K	110	18/18
	WB 15	ECO POWER 110/750 UNILOG B6	110	45
- Vibration & ultrasound welding	WB 17	WB Smartpower 110-525 B6P	110	35
	KM 22	KM 121/380PX	120	35
	KM 11/2	KM 130-380 AX	130	45
- Fully integrated MES system	EN 18	Engel Victory 1050/220SPX	220	55
	KM 16	KM 300/1000CX	300	55
	KM 21	KM 300/1400CX	300	55
	EN 19	Engel Duo 2050/500	500	60
	WB 23	Battenfeld VM-R 110/350H UNILOG B8 (R 1280mm)	110	30